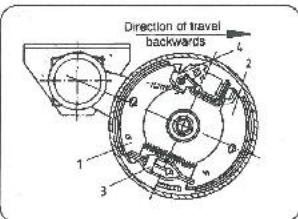


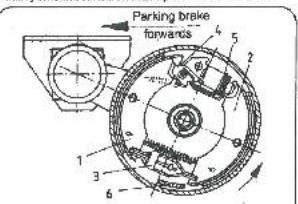
ALKO

REVERSING & PARKING



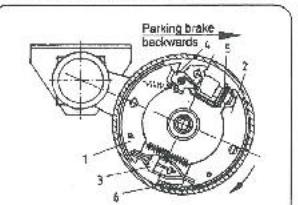
Reversing

When reversing, the towing vehicle pushes in the draw-shaft of the over-run device. The brake shoes (2) are pressed against the brake drum via the transmission lever (4), cable linkage, bondon cable and expander clutch (5). The wheel drum turns backwards, using the braking shoe (1) willfully. The transmission lever (4) savings back and off-set the whole pedal travel. The braking effect is virtually constant and the bottom plate travels backwards.



Parking Brake (Gas Spring Version)

Pull the hand-brake lever over road centre. The braking shoes (2) are pressed against the brake drum by the cable linkage, bondon cables and expander clutch (3) and this applies the trailer brakes.



When the motor has been reversed the wheel drum will rotate backwards. The tailings lever (4) is taken within it and moves the transmission lever (4) back. This lever then pulls the lead lever assembly (5) which in turn actuates the leading brake shoe (2) against the stop (6). The trailer is then braked.

⚠ It must be noted that when the handbrake is applied, the vehicle may roll approx 26 cm (10 inches) backwards before the parking brake force is used to its full extent.

Indespension® WHEEL BRAKE SETTING

1

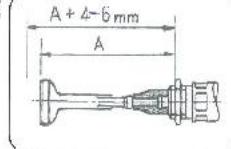


BEFORE ADJUSTING BRAKES ROTATE THE WHEELS IN FORWARD DIRECTION

- SUPPORT TRAILER ON LIFTING PLATFORM - AXLE STANDS.
- ENSURE COUP. IND DRAWSHAFT IS FULLY EXTENDED.
- RELEASE HANDBRAKE COMPLETELY.
- SECURE HANDBRAKE WITH STRAP OR BOLT - SEE NOTE.
- SLACKEN NUTS ON BRAKEROID.
- RELEASE BRAKE LINKAGE FROM BALANCE BAR.

NOTE: HANDBRAKE IS PRE-TENSIONED AND MAY CAUSE INJURY IF NOT SECURED WHEN DISCONNECTED FROM BRAKE LINKAGE.

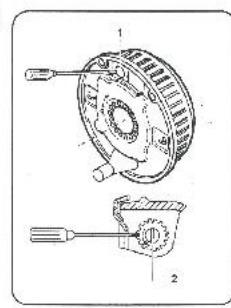
2



CHECK BRAKE ADJUSTMENT

- ADJUSTMENT IS DETERMINED BY AMOUNT OF INNER CABLE FREE PLAY.
- ALL BRAKES SHOULD BE ADJUSTED TO HAVE BETWEEN 4-6mm OF CABLE PLAY.

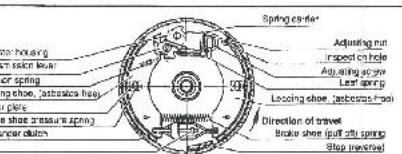
3



ADJUSTING BRAKES

- REMOVE PLASTIC PLUG (1) FROM BACKPLATE.
- USE FLAT SCREWDRIVER TO ROTATE ADJUSTER (2).
- → IN DIRECTION OF ARROW TO REDUCE CABLE FREE PLAY
- ← IN OPPOSITE DIRECTION TO INCREASE CABLE FREE PLAY
- UNTIL CORRECT ADJUSTMENT IS ACHIEVED.
- RECONNECT BRAKE LINKAGE TO BALANCE BAR.
- REMOVE HANDBRAKE SAFETY STRAP OR BOLT.
- APPLY HANDBRAKE SEVERAL TIMES TO SETTLE BRAKE SYSTEM.
- RELEASE HANDBRAKE. ADJUST BRAKES SO TO ELIMINATE ALL CABLE PLAY.
- SECURE LOCKNUTS.

VISUAL CHECKS



Spring side*

- Adjuster nut
- Stop (right side)
- Adjusting gear
- Left spring

Leading shoe, asbestos free

- Adjusting gear
- Stop (right side)
- Left spring

Brake shoe pressure spring

- Adjusting gear
- Stop (right side)
- Left spring

Expander clutch

- Adjusting gear
- Stop (right side)
- Left spring

Link

- Adjusting gear
- Stop (right side)
- Left spring

Direction of travel

- Adjusting gear
- Stop (right side)
- Left spring

Brake shoe (left side spring)

- Adjusting gear
- Stop (right side)
- Left spring

Stop (right side)

- Adjusting gear
- Stop (right side)
- Left spring

Left spring

- Adjusting gear
- Stop (right side)
- Left spring

Right side

- Adjusting gear
- Stop (right side)
- Left spring

Brake shoe (right side spring)

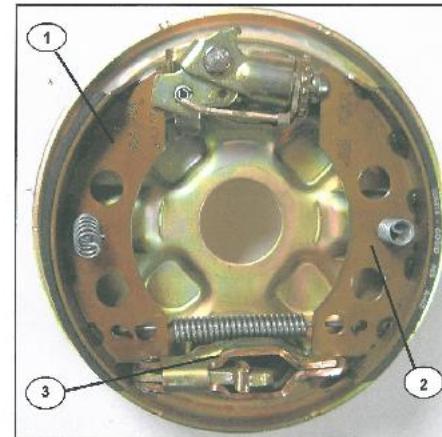
- Adjusting gear
- Stop (right side)
- Left spring

Stop (left side)

- Adjusting gear
- Stop (right side)
- Left spring

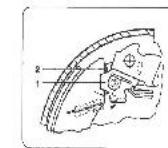
Left side

- Adjusting gear
- Stop (right side)
- Left spring



SERVICE BRAKE

A DRAW-BAR FORCE IS PRODUCED AT THE COUPLING POINT BY REDUCING THE SPEED OF THE TOWED VEHICLE. AFTER THE THRESHOLD LEVEL HAS BEEN PASSED, THE DRAW-BAR IS PUSHED IN, THIS ACTUATING THE OVERRUN LEVER. THE WHEEL BRAKES (1 & 2) ARE THEN APPLIED VIA THE EXPANDING CLUTCH (3).



*The transmission lever (1) must abut on the adjusting housing (2) stop

FUNCT. ON TFR™

- i) Check if all the expander axial adjusting nut and lock-nuts are even and correctly engaged. Check the adjuster housing and adjuster assembly are lubricated (use Multiblend Grease/Multiblend grease).
- ii) Check the rotation on the lead lining and check that the adjusting nut is properly engaged.
- iii) Check the pressure on the brake shoe pressure springs.

Issue 1/02